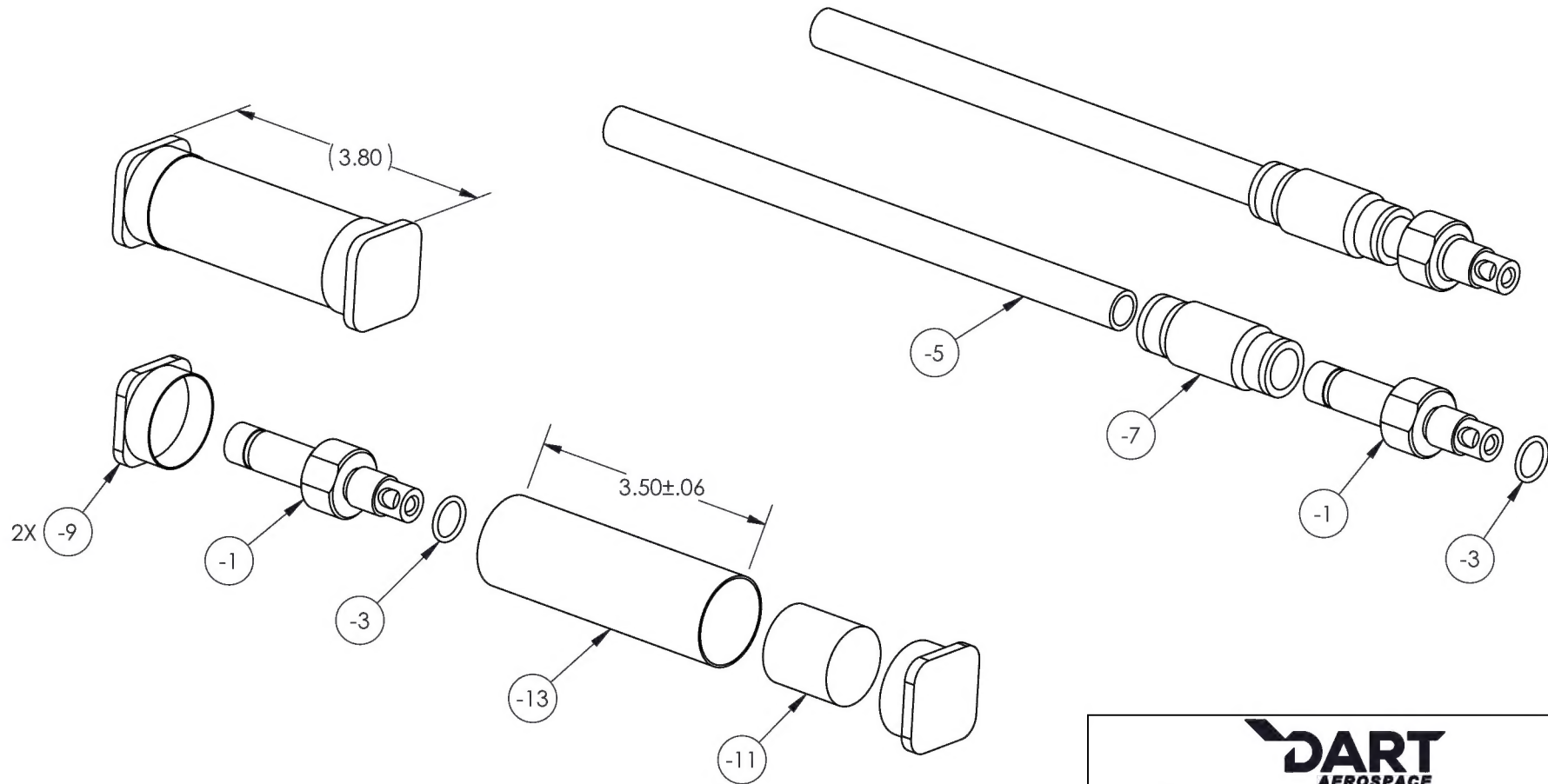


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/20/2015	RJC	PW




<b>DART</b> AEROSPACE	
TITLE <b>TAIL ROTOR DRAIN TOOL</b>	
DWG NO. <b>RBT18660</b>	REV <b>1</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: <b>CLOUGH</b> APPROVED <i>P Walbrich</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>MD500</b>
SCALE <b>1:2</b>	DATE <b>2/18/2015</b>
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	QUILL	6061		2
		B/O	-3	1	O-RING	VITRON	Ø1/16 X .364 I.D. (MCMaster-CARR #9464K17)	1
		B/O	-5	1	HOSE	VINYL	Ø1/2 O.D. x Ø3/8 I.D. x 6ft KURI-TECH #K010-0608	1
		B/O	-7	1	COUPLING	NICKEL-PLATED BRASS	Ø1/2 MCMaster-CARR #51495K116	1
		B/O	-9	2	CAP	VINYL	Ø1.09 MCMaster-CARR #2044T67	1
		B/O	-11	1	FOAM	POLYESTER/POLYURETHANE	NEW PIG CORP. #PAD210	1
		B/O	-13	1	TUBE	POLYETHYLENE	Ø1.09 MCMaster-CARR #2044T47	1

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



			
TITLE TAIL ROTOR DRAIN TOOL			
DWG NO. RBT18660-1			REV 1
MAT'L 6061		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>P Wallbrich</i>	
XXX ± .005	FRACTIONS ± 1/8	HEAT TREAT	
XX ± .01	ANGLES ± .5°	FINISH RED ANODIZE	
X ± .1		SPEC MIL-A-8625F, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		MD500	
SCALE 1:1	DATE 2/17/2015	SHEET 2 OF 2	